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BIRCH STEWART KOLASCH & BIRCH			DUONG, THOI V	
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Please find below and/or attached an Office communication concerning this application or proceeding.

U.S. Patent and Trademark Office

Art Unit: 2871

## **DETAILED ACTION**

1. This office action is in response to the Amendment filed October 06, 2003.

Accordingly, claims 1, 9 and 12 were amended, and claims 3 and 11 were

cancelled. Currently, claims 1, 2, 4-10 and 12-14 are pending in this application.

# Response to Arguments

2. Applicant's arguments with respect to claims 1, 2, 4-10 and 12-14 have been considered but are most in view of the new ground(s) of rejection.

# Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1, 2 and 4-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Masazumi et al. (USPN 6,331,884 B1) in view of Gyoda (Pub. No. US 2002/0063842 A1).

As shown in Figs. 5, 6(A) and 6(B), Masazumi et al. discloses a method of forming a liquid crystal layer on a substrate 5A having a sealed pattern 9b', comprising:

preparing a liquid crystal material in a projecting portion consisting of liquid crystal reservoirs S2, S3, S4 and nozzles N2, N3, N4;

emit the liquid crystal material 9a, 9a', 9a" from the projecting portion; moving the substrate in one direction; and

Art Unit: 2871

depositing the emitted liquid crystal material uniformly onto the substrate during the movement of the substrate in the one direction (col. 18, lines 13-40),

wherein the substrate has a black matrix 8 under the sealed pattern; and where the liquid crystal material start and stop is deposited on a black matrix 8.

Masazumi et al. discloses a method of forming a liquid crystal layer on a substrate that is basically the same as that recited in claims 1, 2 and 4-8 except for applying a vibration and pressure to the projecting portion to emit the liquid crystal material from the projection portion.

As shown in Figs. 4, 6 and 7, Gyoda discloses a method of forming a liquid crystal layer 13 on a counter substrate 112A having a sealed pattern 14A, comprising (paragraphs 108-110, page 9):

applying a vibration and pressure to a projecting portion 50 (ink-jet nozzle) so as to emit a liquid crystal material 61 from the projecting portion,

wherein the projecting portion consisting of a reservoir plate 53 filled with a liquid crystal material, a plurality of spaces 54, a nozzle plate 51 containing a plurality of orifices 57 for discharging the liquid crystal from the space 54;

wherein said nozzle plate adjusts the applied pressure for emitting the liquid crystal material;

wherein the liquid crystal material is emitted and deposited in a vacuum chamber (paragraph 98, page 8);

wherein the vibration is generated by a voltage applied to a resonator 59; and

Art Unit: 2871

wherein the generated vibration is transmitted to the projecting portion through a resonating plate 52.

Thus, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the method of forming a liquid crystal layer on a substrate of Masazumi et al. with the teaching of Gyoda by applying a vibration and pressure to the ink-jet nozzle so as to reliably and continuously discharge the liquid crystal material (page 3, paragraph 35).

## Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 9, 10 and 12-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gyoda (Pub. No. US 2002/0063842 A1) in view of Masazumi et al. (USPN 6,331,884 B1) and Hashimoto et al. (USPN 6,583,848 B2).

Gyoda also discloses an apparatus of forming a liquid crystal layer on a substrate having a seal pattern as shown in Figs. 6 and 7, comprising (paragraphs 108-110, page 9):

a projecting portion consisting of a reservoir plate 53 filled with a liquid crystal material, a plurality of spaces 54, a nozzle plate 51 containing a plurality of orifices 57 for discharging the liquid crystal from the space 54;

a resonator 59 for generating a vibration; and

Art Unit: 2871

a resonating plate 52 for transmitting the vibration to the projecting portion.

wherein the nozzle plate adjusts the applied pressure for emitting the liquid crystal material; and

wherein voltage means are provided for generating vibration in the resonator.

Finally, the apparatus further comprises a vacuum chamber for encompassing the projecting portion, the resonator and the resonating plate (paragraph 98, page 8).

Gyoda discloses an apparatus of forming a liquid crystal layer on a substrate having a seal pattern that is basically the same as that recited in claims 9, 10 and 12-14 except for a stage for moving the substrate in one direction during emitting of the liquid crystal material from the projecting portion uniformly onto the substrate and means for moving the stage. As shown in Figs. 5, 6(A) and 6(B), Masazumi et al. discloses a method of forming a liquid crystal layer on a substrate 5A having a sealed pattern 9b', comprising:

preparing a liquid crystal material in a projecting portion consisting of liquid crystal reservoirs S2, S3, S4 and nozzles N2, N3, N4;

emit the liquid crystal material 9a, 9a', 9a" from the projecting portion; moving the substrate in one direction; and

depositing the emitted liquid crystal material uniformly onto the substrate during the movement of the substrate in the one direction (col. 18, lines 13-40),

Meanwhile, as shown in Figs. 12-15, Hashimoto et al. discloses a manufacturing apparatus of a liquid crystal device having a stage 31 used for mounting a substrate 21a

Number: 10/020,43

Art Unit: 2871

and a driving mechanism comprising a driving source 36 and guiding rails 38 for driving the stage (col. 13, line 30 through col. 15, line 6).

Thus, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the apparatus for forming a liquid crystal layer on a substrate having a seal pattern of Gyoda with the teachings of Masazumi et al. and Hashimoto et al. by providing a stage for moving the substrate in one direction during emitting of the liquid crystal material from the projecting portion uniformly onto the substrate and means for moving the stage so as to produce a mass-production of liquid crystal display devices (col. 3, lines 13-15).

#### Conclusion

7. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Art Unit: 2871

Any inquiry concerning this communication or earlier communications from the 8.

examiner should be directed to Thoi V. Duong whose telephone number is (703) 308-

3171. The examiner can normally be reached on Monday-Friday from 8:00 am to 4:30

pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Robert Kim, can be reached at (703) 305-3492.

Page 7

Thoi Duong Mrs

12/24/2003